

NOTES

ASSUMED LIVE LOAD ----- HS20-44 OR ALTERNATE LOADING.

DESIGN FILL 3.44'

FOR OTHER DESIGN DATA AND NOTES SEE STANDARD NOTE SHEET.

3"Ø WEEP HOLES INDICATED TO BE IN ACCORDANCE WITH THE SPECIFICATIONS.

CONCRETE IN CULVERTS TO BE POURED IN THE FOLLOWING ORDER:

- 1. WING FOOTINGS AND FLOOR SLAB INCLUDING 4" OF ALL VERTICAL WALLS.
- 2. THE REMAINING PORTIONS OF THE WALLS AND WINGS FULL HEIGHT FOLLOWED BY ROOF SLAB AND HEADWALLS.

THE RESIDENT ENGINEER SHALL CHECK THE LENGTH OF CULVERT BEFORE STAKING IT OUT TO MAKE CERTAIN THAT IT WILL PROPERLY TAKE CARE OF THE FILL.

DIMENSIONS FOR WING LAYOUT AS WELL AS ADDITIONAL REINFORCING STEEL EMBEDDED IN BARREL ARE SHOWN ON WING SHEET.

STEEL IN THE BOTTOM SLAB MAY BE SPLICED AT THE PERMITTED CONSTRUCTION JOINT AT THE CONTRACTOR'S OPTION. EXTRA WEIGHT OF STEEL DUE TO THE SPLICES SHALL BE PAID FOR BY THE CONTRACTOR.

AT THE CONTRACTOR'S OPTION, HE MAY SPLICE THE VERTICAL REINFORCING STEEL IN THE INTERIOR FACE OF EXTERIOR WALL AND BOTH FACES OF INTERIOR WALLS ABOVE LOWER WALL CONSTRUCTION JOINT. THE SPLICE LENGTH SHALL BE AS PROVIDED IN THE SPLICE LENGTH CHART SHOWN ON THE PLANS. EXTRA WEIGHT OF STEEL DUE TO THE SPLICES SHALL BE PAID FOR BY THE CONTRACTOR.

NO PRECAST REINFORCED BOX CULVERT OPTION WILL BE ALLOWED.

IN ADDITION TO THE REQUIREMENTS OF SECTION 414 OF THE STANDARD SPECIFICATIONS, THE COST OF ALL EXCAVATION AND FILL REQUIRED FOR RIVER CHANNEL RELOCATION AND FOR ROCK WALL EXCAVATION AND BACKFILL WILL BE INCLUDED IN THE LUMP SUM ITEM OF "CULVERT EXCAVATION. STATION 43+15.57"

NOTES CONTINUED ON NEXT SHEET

TOTAL STRUCTURE	QUANTITI	ES					
CLASS A CONCRETE							
RIGHT EXTENSION	36.9	C.Y.					
LEFT EXTENSION	26.8	C.Y.					
GRAVITY RETAINING WALL	8.1	C.Y.					
TOTAL	71.8	C.Y.					
REINFORCING STEEL							
RIGHT EXTENSION	5967	LBS.					
LEFT EXTENSION	4944	LBS.					
TOTAL	10911	LBS.					
CULVERT EXCAVATION, STATION 43+15.57_ LUMP SUM							

WBS 37840 PROJECT NO. _ McDOWELL COUNTY

STATION: 43+15.57 -L-

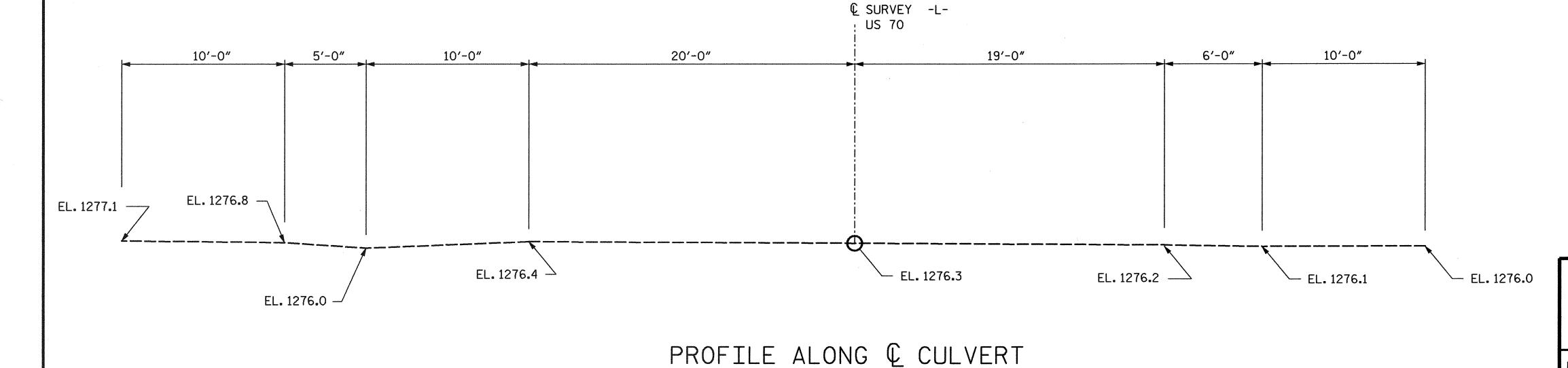
DOUBLE BARREL

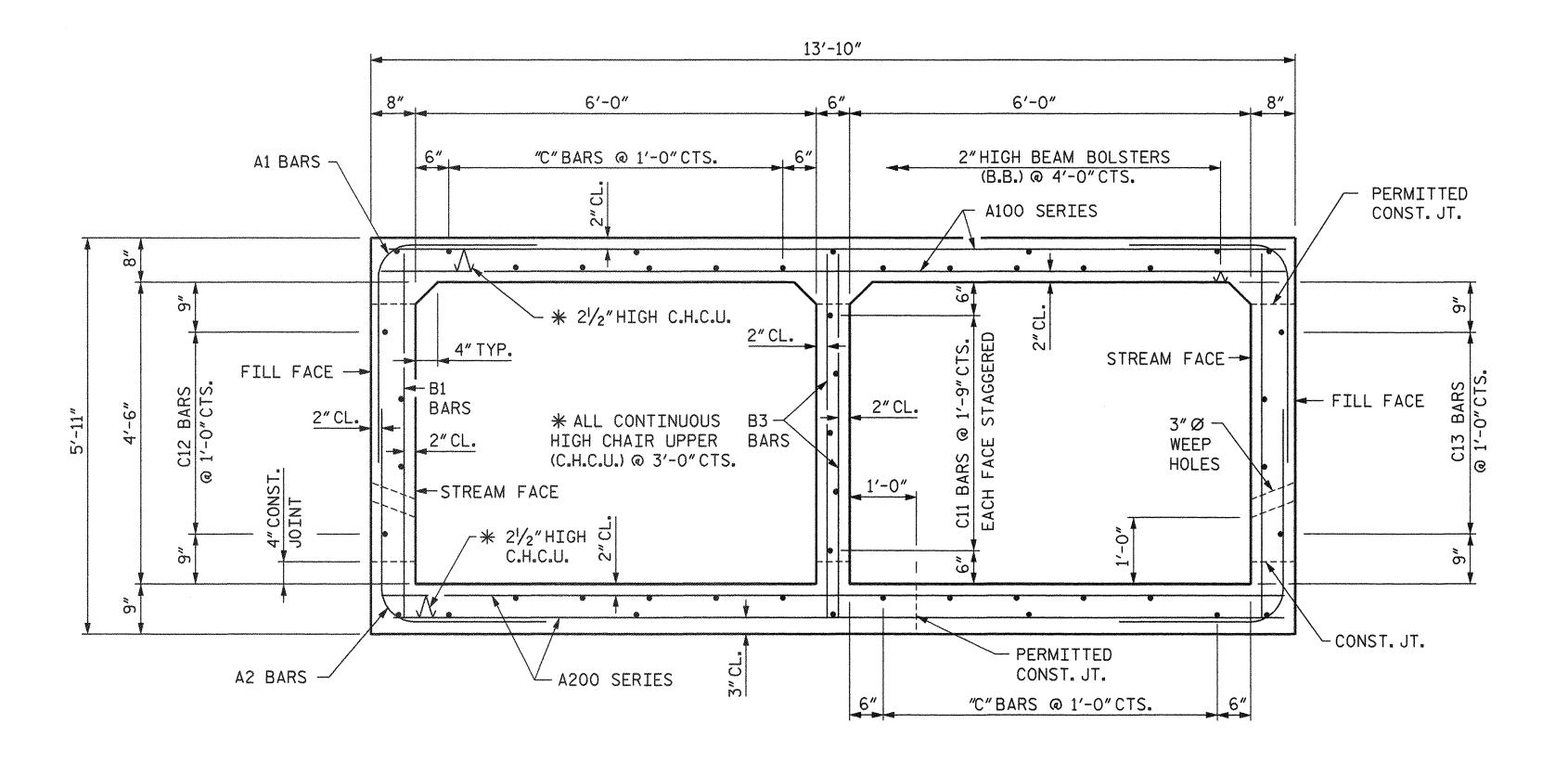
6 FT. X 4.5 FT. CONCRETE BOX CULVERT RT. & LT. EXTENSIONS 60° SKEW DECEMBER

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

REVISIONS SHEET NO DATE: BY: DRAWN BY: SF DATE: DEC. 2006 CHECKED BY: HLW DATE: DEC. 2006





RIGHT ANGLE SECTION OF BARREL (EITHER EXTENSION)

NOTES CONTINUED FROM PREVIOUS SHEET

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 800,000 LBS. OF REINFORCING STEEL, ONE 2'-6"SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 800,000 LBS OF REINFORCING STEEL, TWO 2'-6"SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS.

FOR CULVERT DIVERSION DETAILS AND PAY ITEMS, SEE EROSION CONTROL PLANS.

A 3'-0"STRIP OF FILTER FABRIC SHALL BE ATTACHED TO THE FILL FACE OF THE WING COVERING THE ENTIRE LENGTH OF THE EXPANSION JOINT.

DOWELS SHALL BE USED TO CONNECT THE CULVERT EXTENSION TO THE EXISTING CULVERT AS SHOWN. FOR NOTE REGARDING SETTING DOWELS, SEE SHEET SN.

IF APPROVED BY THE ENGINEER, THE CONTRACTOR MAY USE THE EXISTING WINGS AS TEMPORARY SHORING FOR THE CONSTRUCTION OF THE CULVERT EXTENSION. IN THIS CASE, THE FOOTINGS OF THE EXTENSION SHALL BE POURED AT LEAST 72 HOURS. PRIOR TO CUTTING THE WINGS. THE WINGS MAY BE CUT EARLIER PROVIDED THE FOOTING CONCRETE HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 1500 PSI.

STEEL IN THE BOTTOM SLAB MAY BE SPLICED AT THE PERMITTED CONSTRUCTION JOINT AT THE CONTRACTOR'S OPTION. EXTRA WEIGHT OF STEEL DUE TO THE SPLICES SHALL BE PAID FOR BY THE CONTRACTOR.

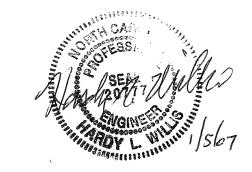
FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR MAINTENANCE OF TRAFFIC, SEE TRAFFIC CONTROL PLANS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CULVERT EXCAVATION, SEE SPECIAL PROVISIONS.

WBS 37840 PROJECT NO. _ McDOWELL COUNTY STATION: 43+15.57 -L-



Middlesboro,
Kentucky
606-248-6600
Greeneville,
Tennessee
615-639-0271 Consulting Engineers

Copyright @ 1994 Vougha & Melton, Inc.

All Rights Reserved

DATE: DEC. 2006 DRAWN BY: SF CHECKED BY: HLW DATE: DEC. 2006

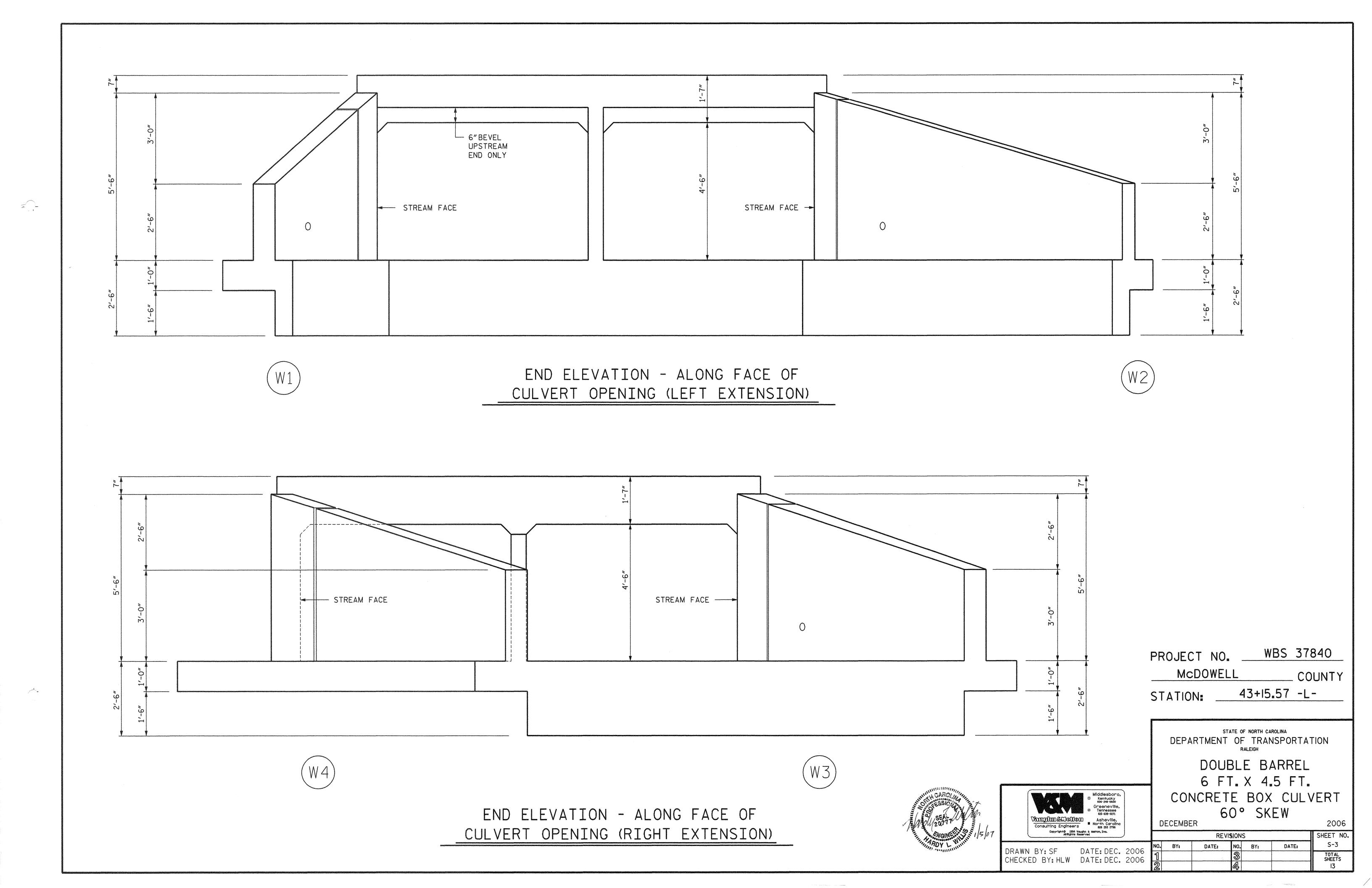
6 FT. X 4.5 FT. CONCRETE BOX CULVERT 60° SKEW DECEMBER REVISIONS

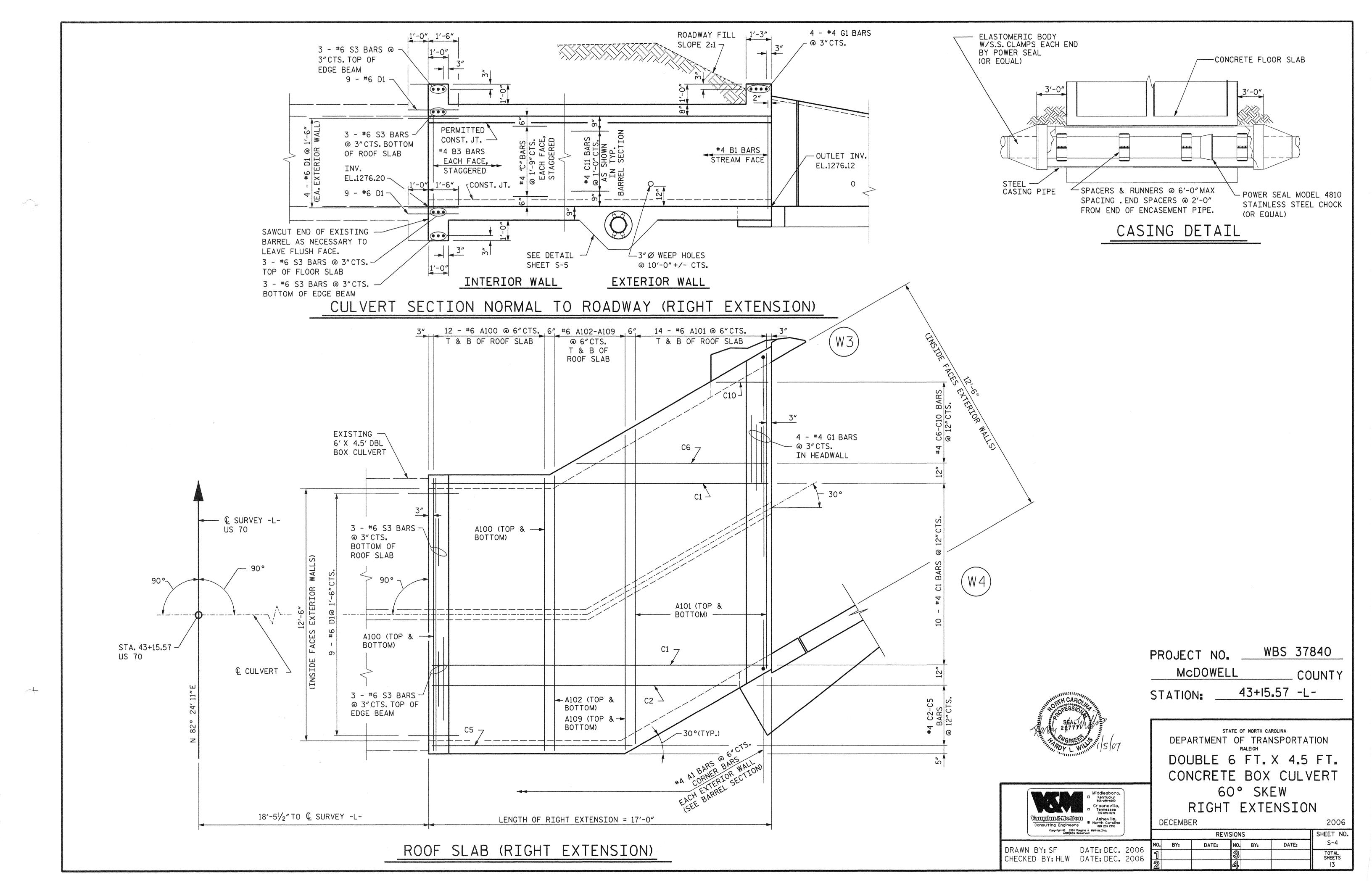
STATE OF NORTH CAROLINA

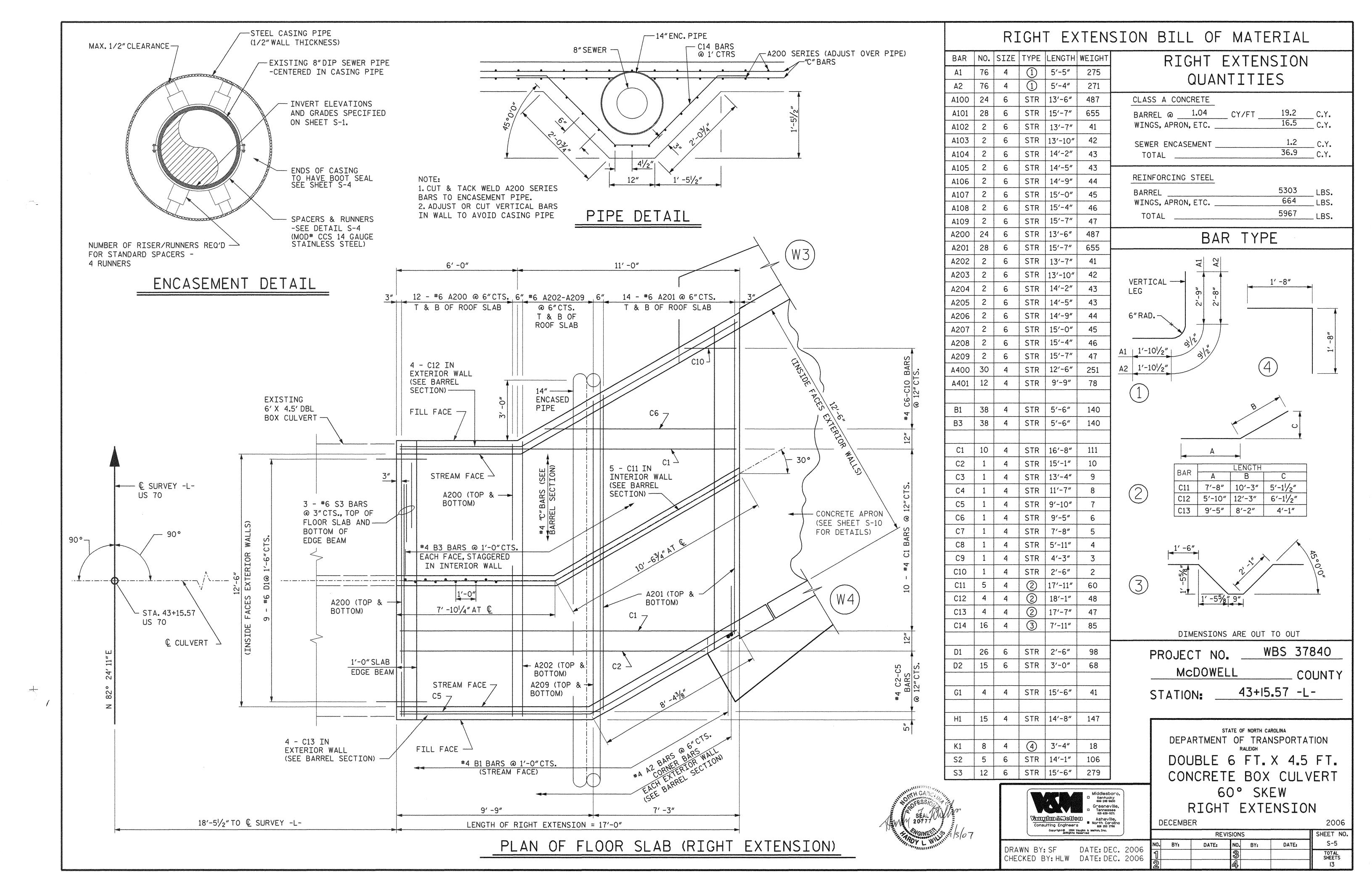
DOUBLE BARREL

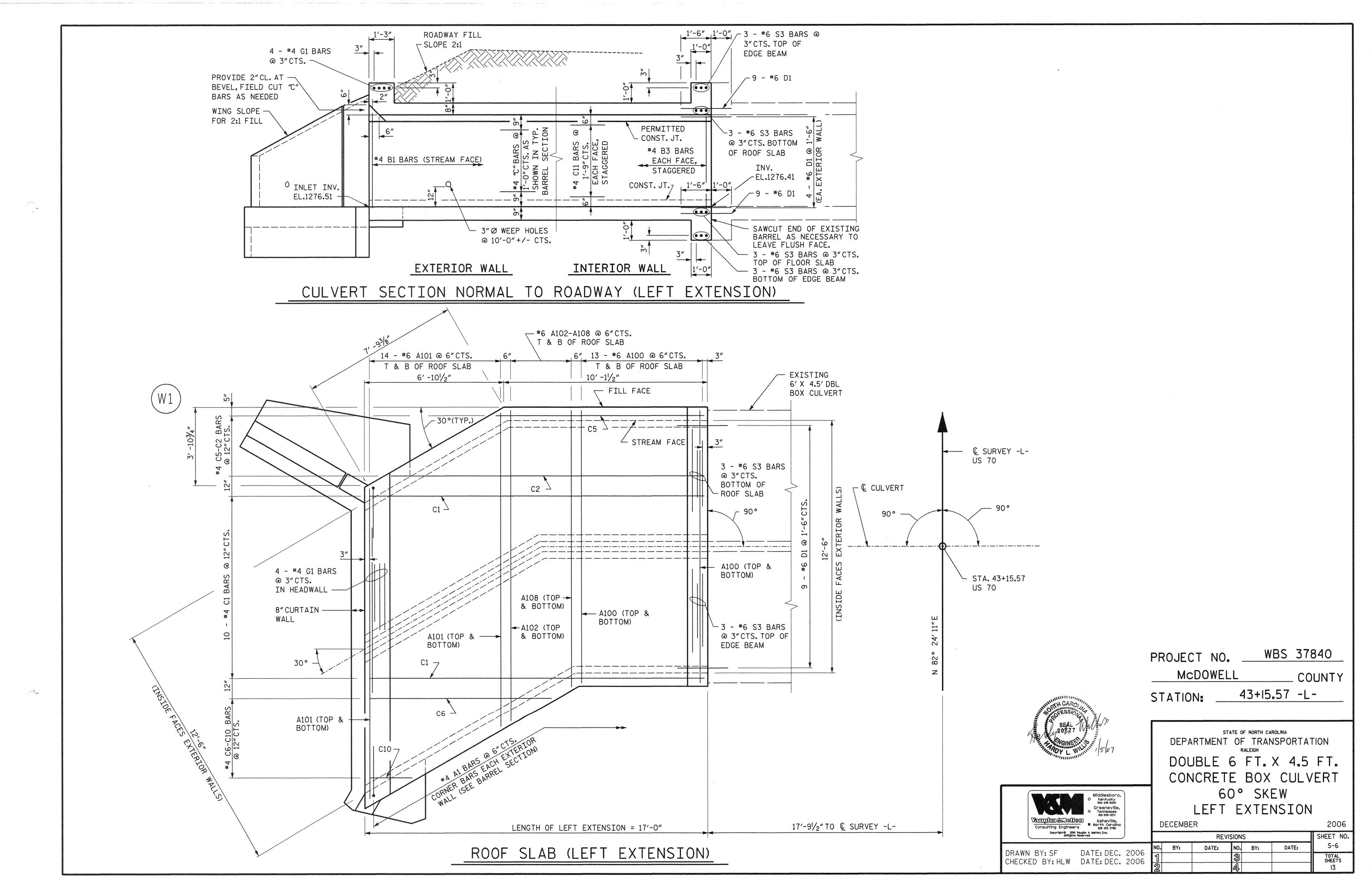
DEPARTMENT OF TRANSPORTATION

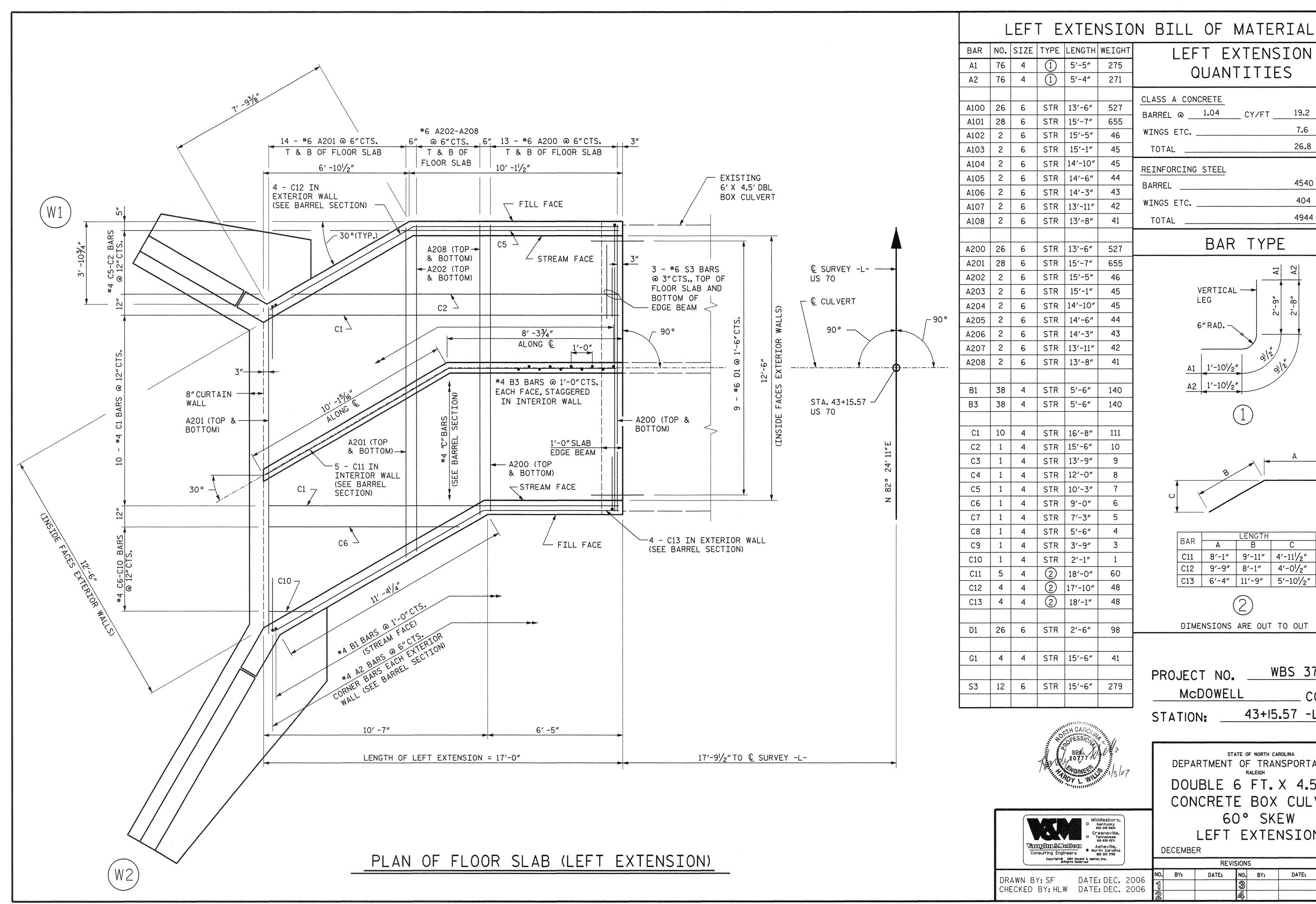
SHEET NO. NO. BY: S-2 DATE:











STATION: 43+15.57 -L-

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	LEFT EXTENSION
A1	76	4	1	5′-5″	275	QUANTITIES
A2	76	4	1	5′-4″	271	QUANTITLS
						CLASS A CONCRETE
A100	26	6	STR	13′-6″	527	BARREL @ 1.04 CY/FT 19.2 C.Y.
A101	28	6	STR	15′-7″	655	WINGS ETC. 7.6 C.Y.
A102	2	6	STR	15′-5″	46	00.0
A103	2	6	STR	15′-1″	45	TOTAL 26.8 C.Y.
A104	2	6	STR	14'-10"		REINFORCING STEEL
A105	2	6	STR	14'-6"	44	BARREL 4540 LBS.
A106	2	6	STR	14'-3"	43	WINGS ETC. 404 LBS.
A107	2	6	STR	13′-11″	42	W11105 E10.
A108	2	6	STR	13′-8″	41	TOTALLBS.
						BAR TYPE
A200	26	6	STR	13′-6″	527	DAN III L
A201	28	6	STR	15′-7″	655	A2 A2
A202	2	6	STR	15′-5″	46	
A203	2	6	STR	15'-1"	45	VERTICAL → b & &
A204	2	6	STR	14'-10"	45	2, -9, 2 2, -8, -2, 2
A205	2	6	STR	14′-6″	44	6"RAD. —
A206	2	6	STR	14'-3"	43	
A207	2	6	STR	13'-11"	42	3/2
A208	2	6	STR	13′-8″	41	A1 1'-101/2" 3\12
B1	38	4	STR	5′-6″	140	A2 1'-101/2"
B3	38	4	STR	5′-6″	140	
C1	10	4	STR	16′-8″	111	
C2	1	4	STR	15′-6″	10	, A
C3	1	4	STR	13′-9″	9	
C4	1	4	STR	12'-0"	8	B
C5	1	4	STR	10′-3″	7	U U
C6	1	4	STR	9'-0"	6	
C7	1	4	STR	7′-3″	5	
C8	1	4	STR	5′-6″	4	LENGTH
C9	1	4	STR	3′-9″	3	BAR A B C
C10	1	4	STR	2'-1"	1	C11 8'-1" 9'-11" 4'-11\(\sigma_2" \) C12 9'-9" 8'-1" 4'-0\(\sigma_2" \)
C11	5	4	(2)	18'-0"	60	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
C12	4	4	2	17′-10″	48	
C13	4	4	2	18'-1"	48	(2)
						DIMENSIONS ARE OUT TO OUT
D1	26	6	STR	2′-6″	98	DIMENSIONS ARE OUT TO OUT
G1	4	4	STR	15′-6″	41	
						PROJECT NO. WBS 37840
S3	12	6	STR	15′-6″	279	McDOWELL COUNTY
					•	MCDOWELL COUNTY

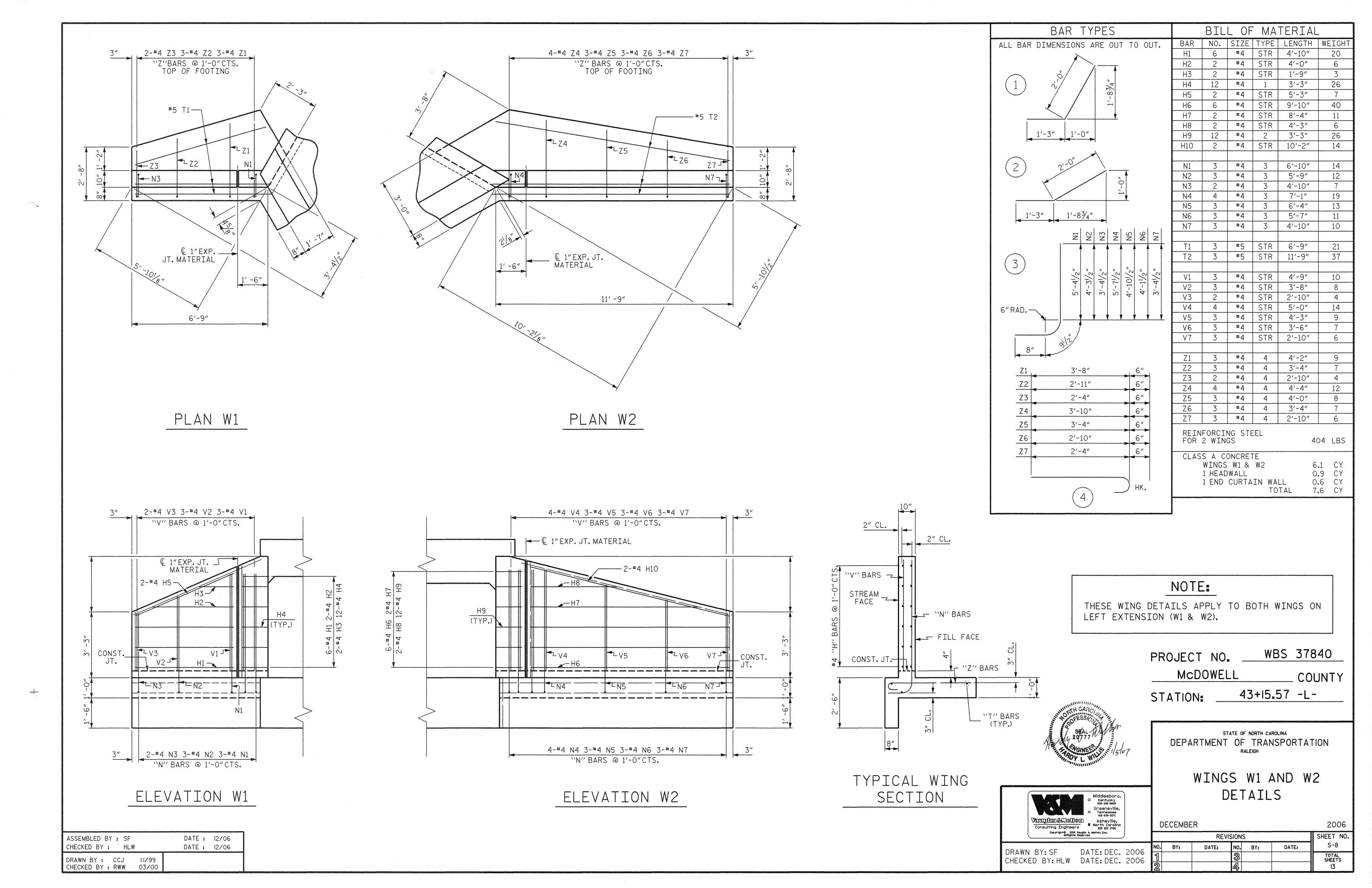
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

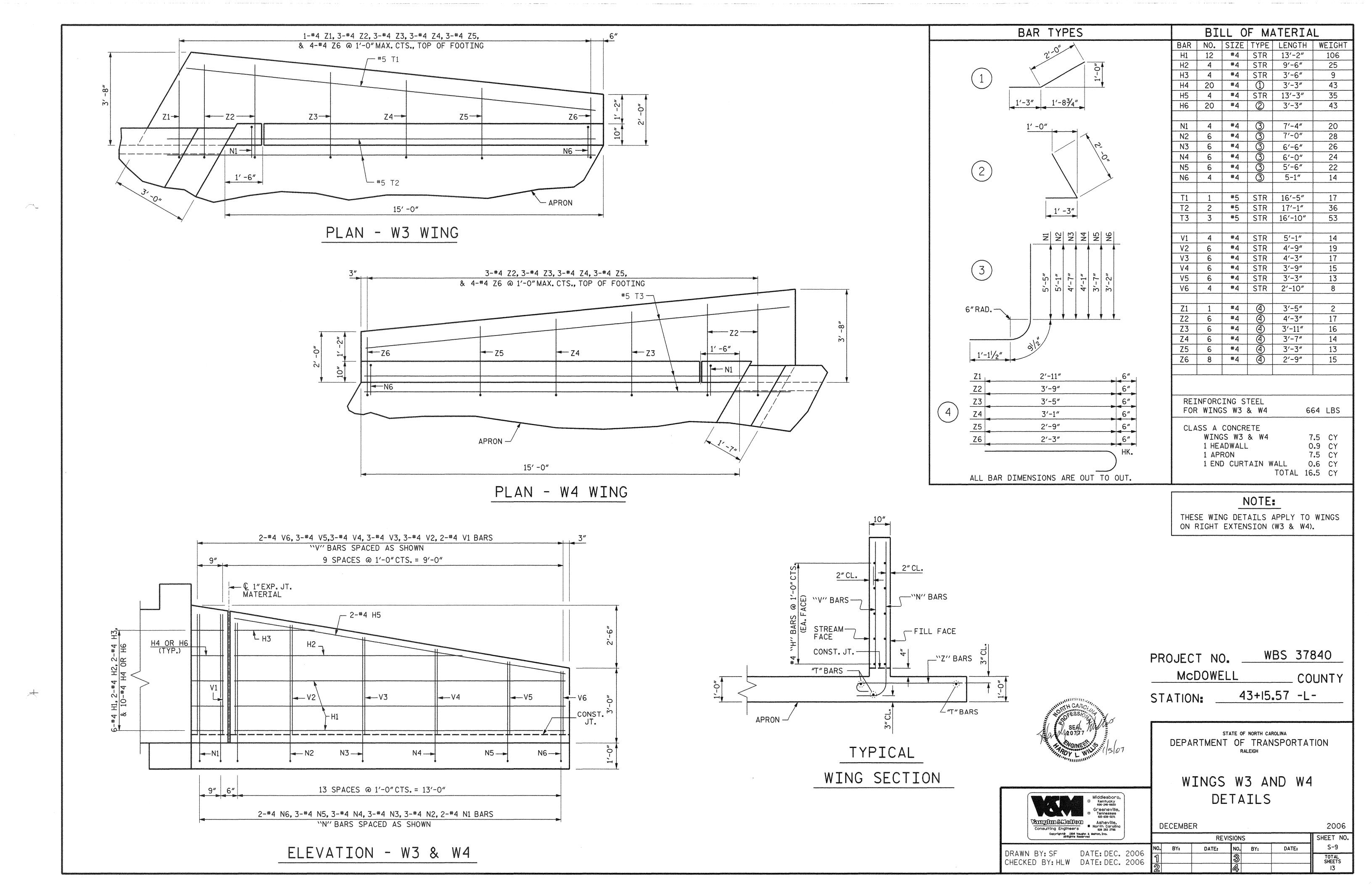
COUNTY

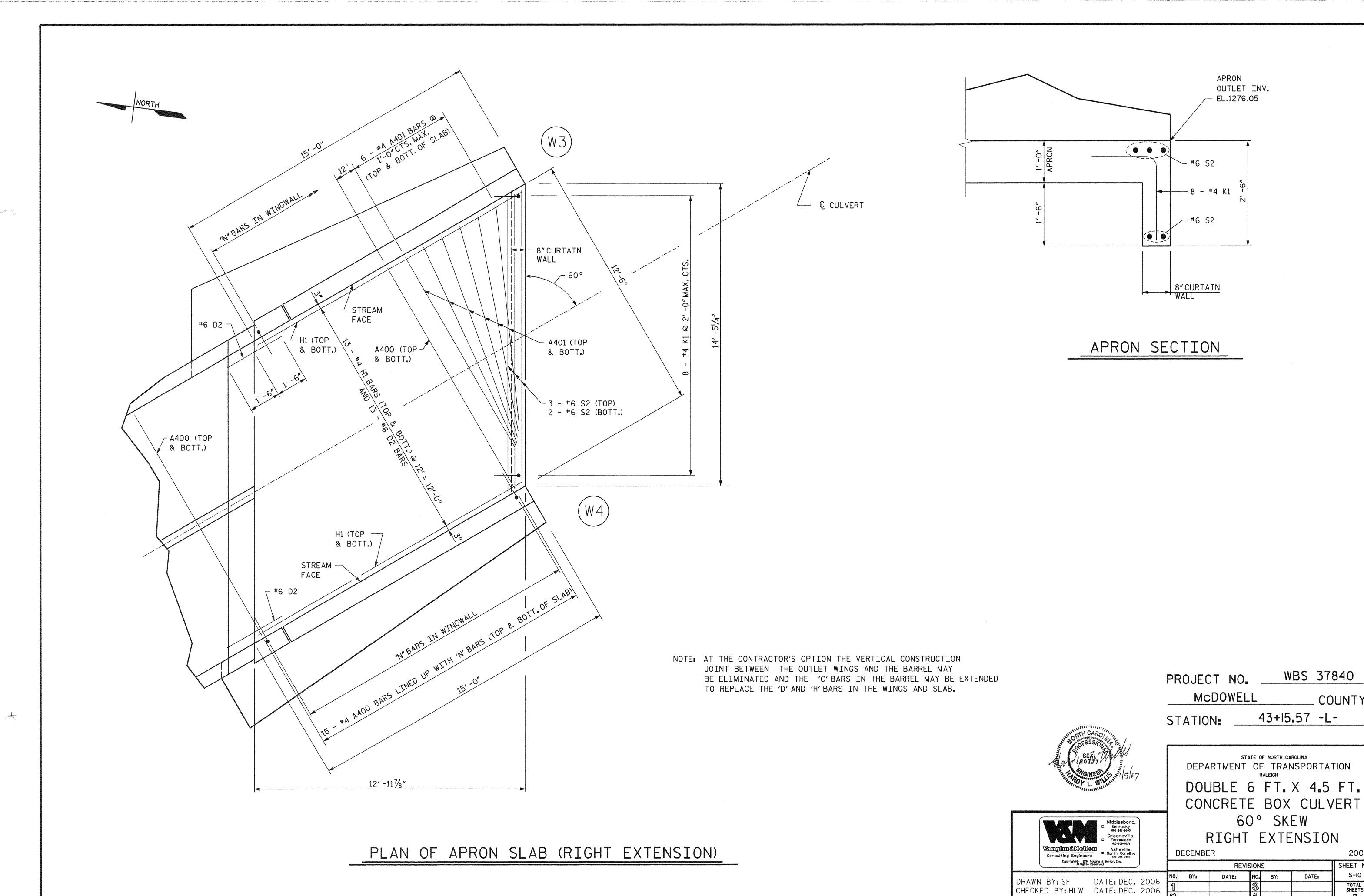
DOUBLE 6 FT. X 4.5 FT. CONCRETE BOX CULVERT 60° SKEW LEFT EXTENSION

DECEMBER

2006 SHEET NO. REVISIONS NO. BY: DATE: BY: DATE: TOTAL SHEETS 13







____ COUNTY

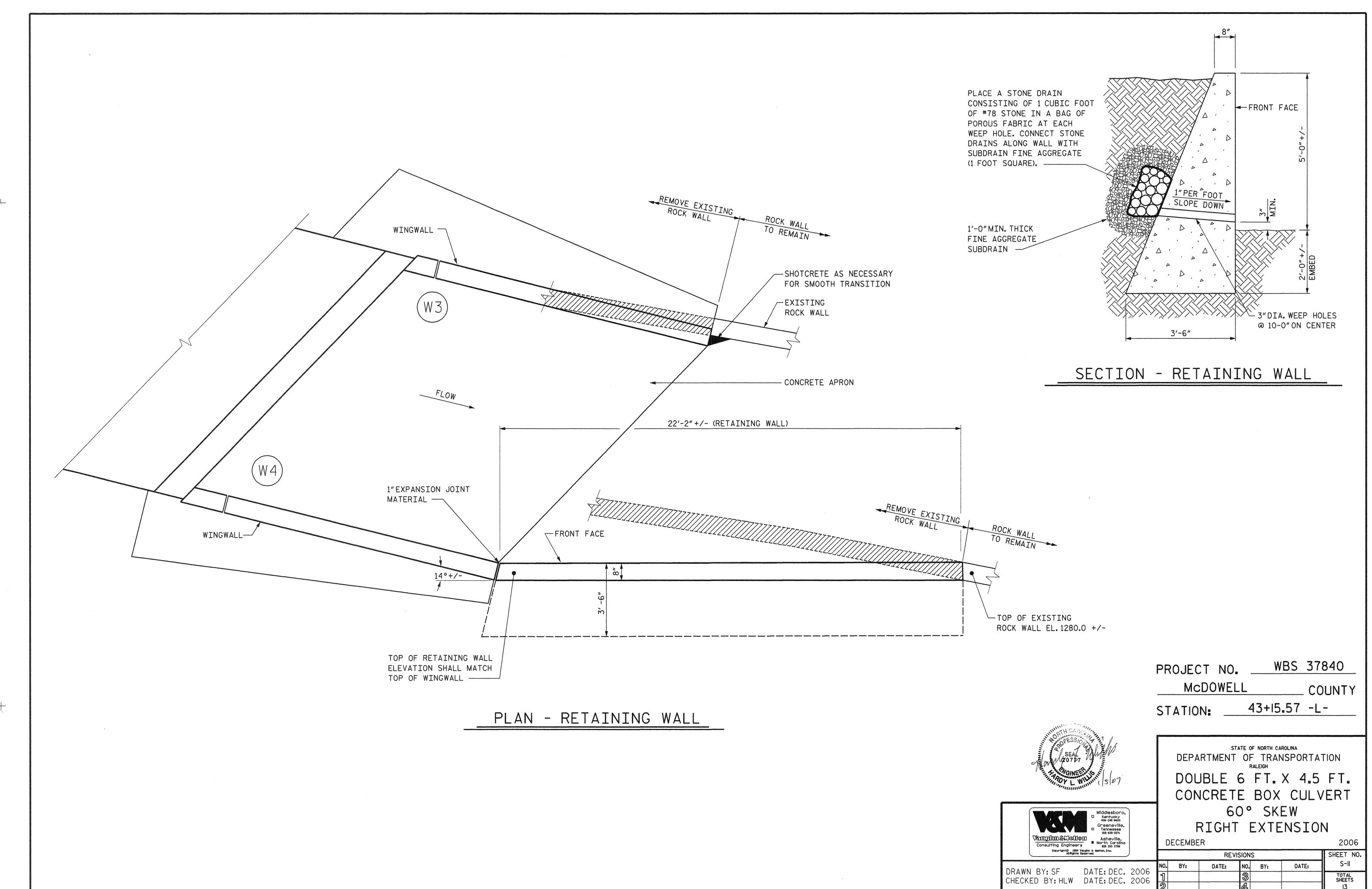
2006

SHEET NO

S-10

TOTAL SHEETS 13

DATE:





THE GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS SHALL CONSIST OF THE FOLLOWING COMPONENTS:

- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 21/2".
- B. $4 1'' \varnothing \times 2 \frac{1}{4}''$ BOLTS WITH WASHERS, BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307, BOLTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1" Ø X 21/4" GALVANIZED BOLTS AND WASHERS, THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- C. WIRE STRUTS SHOWN IN THE "GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS" DETAIL ARE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A $\frac{7}{16}$ " Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90.000 PSI IS ACCEPTABLE.

GUARDRAIL ANCHOR ASSEMBLY WITH BOLTS SHALL BE ASSEMBLED IN THE SHOP. BOLT THREADS MAY BE RECUT AS NECESSARY TO ENSURE FIT.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS COMPLETE IN PLACE SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CLASS "A" CONCRETE.

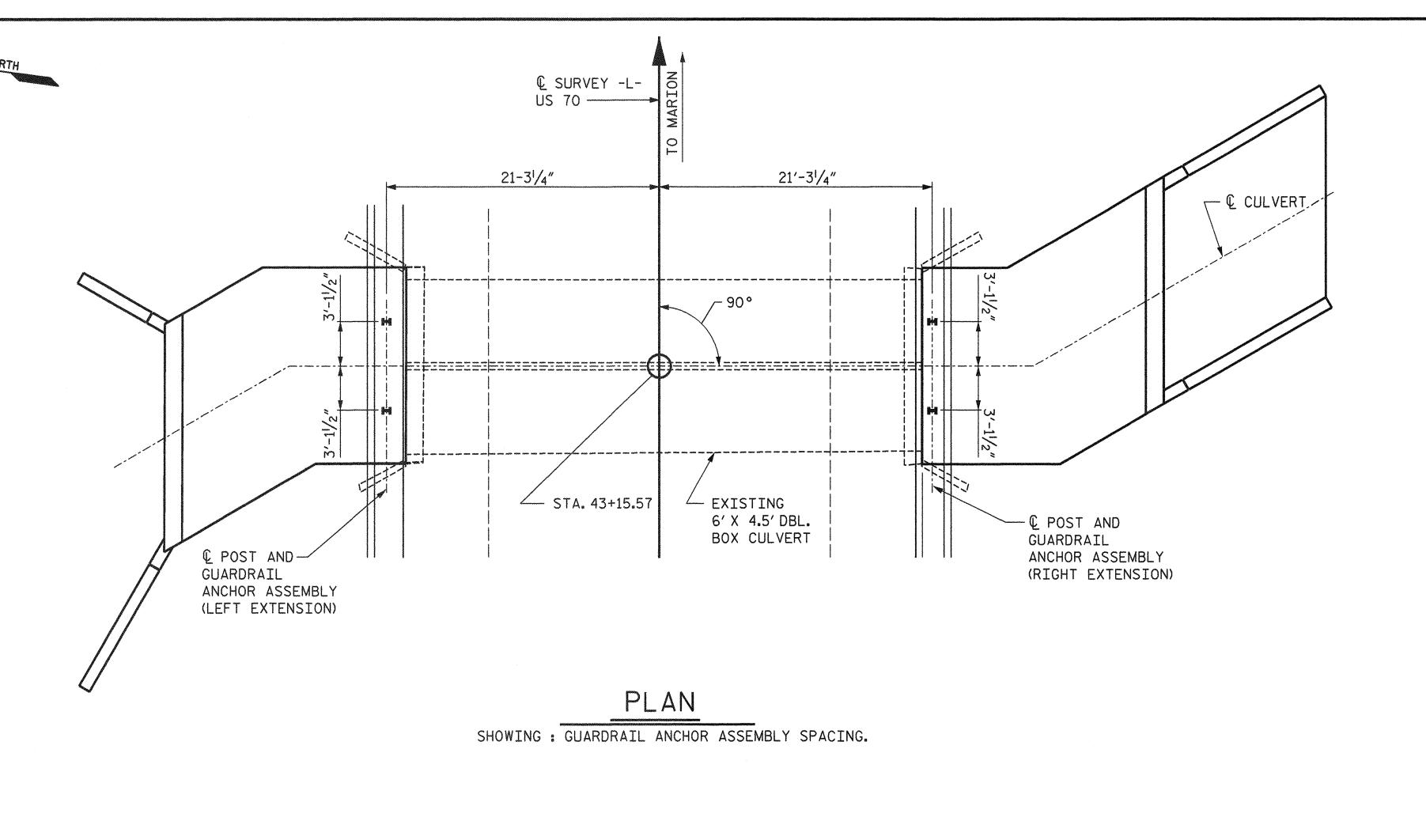
FERRULES SHALL BE PLUGGED DURING POURING OF SLAB AS RECOMMENDED BY THE MANUFACTURER.

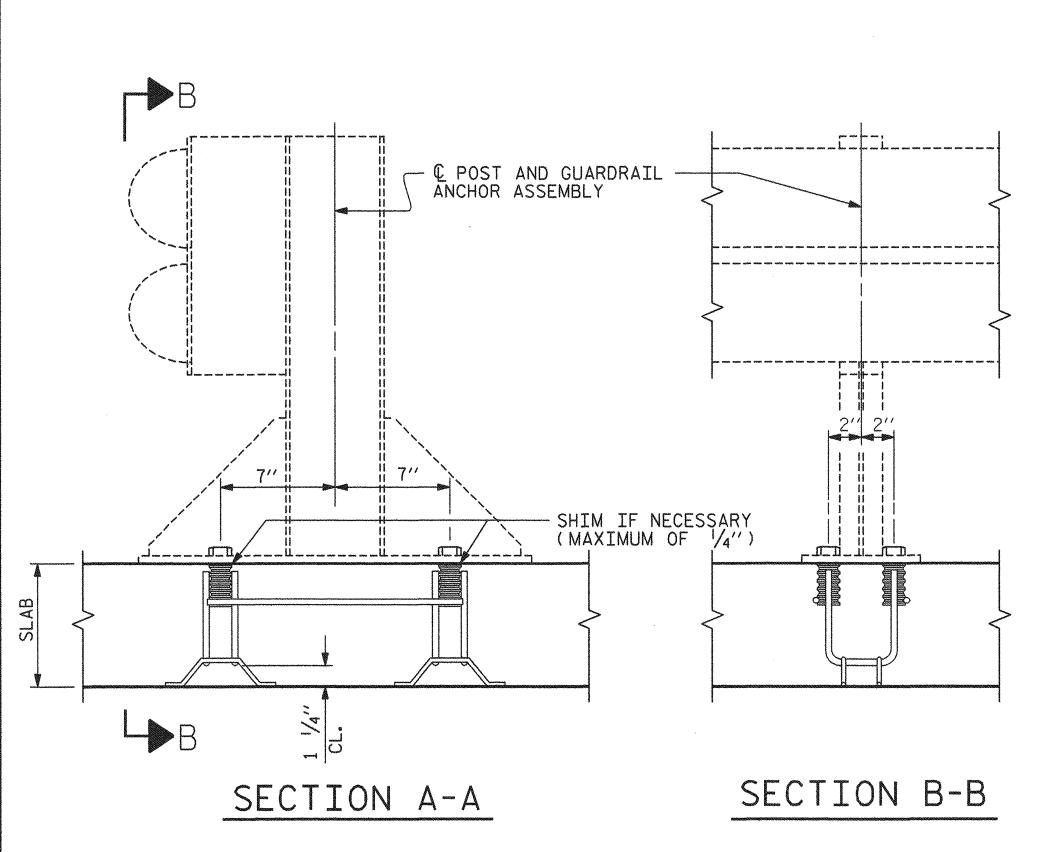
AT THE CONTRACTOR'S OPTION, FERRULES WITH OPEN OR CLOSED ENDS MAY BE USED.

PAYMENT FOR GUARDRAIL, POSTS, AND POST BASE PLATES IS INCLUDED IN ROADWAY PAY ITEMS.

SLAB REINFORCING STEEL MAY BE SHIFTED AS NECESSARY TO CLEAR GUARDRAIL ANCHOR ASSEMBLY. CARE SHOULD BE TAKEN TO KEEP THE SHIFTING OF REINFORCING STEEL TO A MINIMUM.

THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF GUARDRAIL ANCHOR ASSEMBLY. THE YIELD LOAD OF THE 1" Ø BOLT SHALL BE 21.8 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS REQUIRED, SEE SPECIAL PROVISIONS FOR "ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS".





DATE: JULY 2004 DATE: JULY 2004

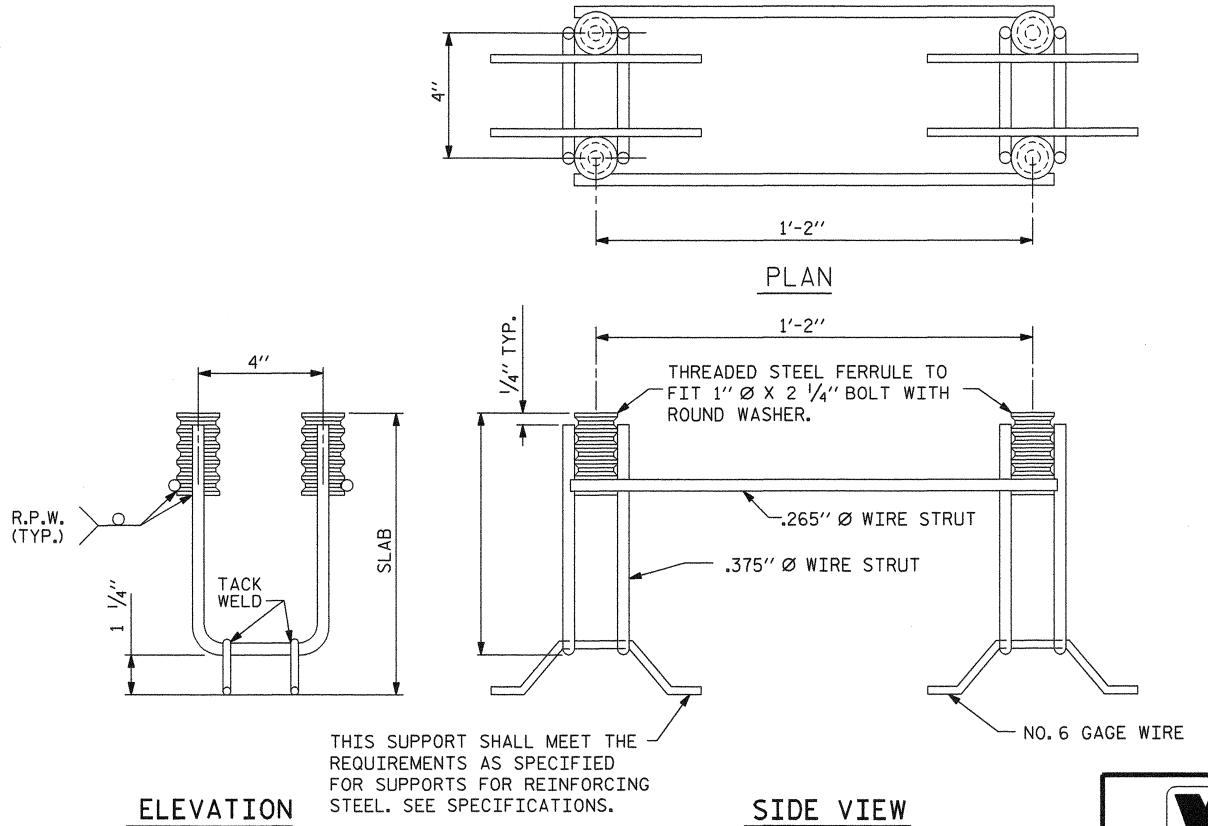
REV. 5/7/03

RAL/LES LES/RDR RWW/JTE

ASSEMBLED BY : SF CHECKED BY : HLW

DRAWN BY: FCJ 6/88

CHECKED BY : ARB 6/88



GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS

WBS 37840 PROJECT NO. McDOWELL . COUNTY 43+15.57 -L-STATION:

> STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

> > STANDARD

ANCHORAGE DETAILS FOR GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS

2006

SHEET NO.

S-I2

TOTAL SHEETS

DECEMBER **REVISIONS** BY: DATE: BY: DATE:

Consulting Engineers

Copyright® 1994 Vaughn & Metton, Inc.

All Rights Reserved DRAWN BY: SF

DATE: DEC. 2006 CHECKED BY: HLW DATE: DEC. 2006

STANDARD NOTES

DESIGN DATA:

CONCRETE IN COMPRESSION ----- 1,200 LBS. PER SQ. IN.

CONCRETE IN SHEAR ----- SEE A.A.S.H.T.O.

STRUCTURAL TIMBER - TREATED OR

UNTREATED - EXTREME FIBER STRESS ---- 1,800 LBS. PER SQ. IN.

COMPRESSION PERPENDICULAR TO GRAIN
OF TIMBER ----

375 IDC DED CA T

GRADE 60 -- 24,000 LBS. PER SQ. IN.

FOLITVALENT FLUITD PRESSURE OF FARTH - -

375 LBS. PER SQ. IN.

EQUIVALENT FLUID PRESSURE OF EARTH - - -

30 LBS. PER CU. FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2006 STANDARD SPECIFICATIONS "FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP; AND CLASS S SHALL BE USED FOR UNDERWATER FOOTING SEALS.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4"WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2"RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4"FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4"RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED WITH THE EXCEPTION OF #2
BARS WHICH MAY BE FABRICATED FROM COLD DRAWN STEEL WIRE. DIMENSIONS
RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE
INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS
OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE 3/4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST

BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-O".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

ELECTROSLAG WELDING WILL NOT BE PERMITTED.

PLACEMENT OF BEAM OR GIRDER MEMBERS ON TRUCKS FOR HAULING SHALL
BE DONE IN COMPLIANCE WITH LIMITS SHOWN ON SKETCHES PROVIDED TO THE MATERIALS
AND TEST UNIT APPROVED BY THE STRUCTURE DESIGN UNIT DATED MAY 8, 1991.
THESE SKETCHES PRIMARILY LIMIT THE UNSUPPORTED CANTILEVER LENGTH OF MEMBERS.
WHEN THE CONTRACTOR WISHES TO PLACE MEMBERS ON TRUCKS NOT IN ACCORDANCE
WITH THESE LIMITS, TO SHIP BY RAIL, TO ATTACH SHIPPING RESTRAINTS TO THE
MEMBERS OR TO INVERT MEMBERS, HE SHALL SUBMIT A SKETCH FOR APPROVAL

PRIOR TO SHIPPING. SEE ALSO ARTICLE 1072-11.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

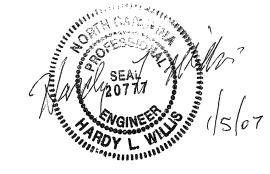
HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.



ENGLISH

JANUARY, 1990

REV. 6-16-95 EEM (/) RGW REV. 5-7-03 RWW (/) JTE REV. 8-16-99 RWW (/) LES

STD. NO. SN 5-13